

Page 1

## Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 81888

\*81888\*

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Tuesday, March 20, 2012 11:27:58 AM

Item ID: D2258-200 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Placard 200lb  
 Start Date: 3/20/2012 Start Qty: 20.00 \*20\* Cust Item ID:  
 Required Date: 3/26/2012 Req'd Qty: 20.00 \*20\* Customer:

Reference:  
 Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
*120*									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>ST-505</u>	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

12/03/23 JRL

(20X) 12-03-23 SP

12/3/26

12-03-23

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# Picklist Print

Tuesday, March 20, 2012 11:28:03 AM

Page 1

Work Order ID: 81888

\*81888\*

Parent Item: D2258-200

\*D2258-200\*

Parent Item Name: Placard 200lb

Start Date: 3/20/2012

Required Date: 3/26/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: B04.04.15Reformat; Clarify Step 2KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2258-200P		Purchased		No			Each	0.0000		20			
*D2258-200P*									**				
Weight Placard 200lb													

*6/12/12 (20)*

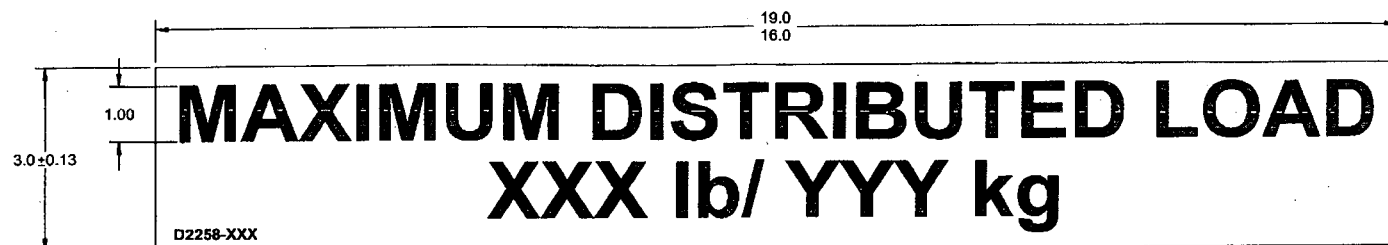
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**D2258-XXX PLACARD**  
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb / 66 kg
D2258-154	154 lb/ 70 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

**RELEASED**  
2011-06-29

**NOTES:**

- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK  
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR  
AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.  
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

REV.	DESCRIPTION	BY	DATE
F	ADD P/N D2258-154 (ZN B5-1) (REF. NCR11-670)	MB	11.06.17
E	ADD P/N D2258-146 (ZN B5-1) UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD P/N D2258-176	HS	09.06.03
C	REDRAWN. SEE PAR 08-026	AJS	08.10.28
B	ADDED NOTE	BW	05.11.29
A	NEW ISSUE	BW	04.02.28

DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D2258</b> TITLE <b>UTILITY BASKET PLACARD</b> SCALE NTS
DRAWN		
CHECKED		
MFG. APPR.		
DE APPR.		
DATE	11.06.17	REV. F SHEET 1 OF 1

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**NOTE:** Date & initial all entries



# Studio de Lettrage

210 Main Street W  
Hawkesbury, Ontario K6A 2H6

## INVOICE

Invoice No.: 17587  
Date: 03/22/2012  
Ship Date: 03/22/2012  
Page: 1  
Re: Order No. WO6880

**Sold to:**

**Dart Aerospace Ltd**  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

**Ship to:**

Dart Aerospace Ltd  
Hawkesbury, Ontario

Business No.: 82500 7651 RT0001

Business No.:		82500 7651 RT0001				
Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		10	D3997-1P Placard	H	6.00	60.00
		10	D3997-37P Placard	H	6.00	60.00
		10	D3997-9P Placard	H	6.00	60.00
		10	D2567P Placard	H	6.00	60.00
		20	D2258-200P Weight Placard 200LB	H	3.00	60.00
		20	D3428-1P	H	3.00	60.00
		12	D3499-5P	H	5.00	60.00
			PO # 16492			
			H - HST 13%			
			HST			54.60
			PST Exempt: #6122-5207			
Studio de Lettrage HST: #825007651RT0001						
Shipped By: Tracking Number:					Total Amount	474.60
Comment:						
Sold By:						